

Product Catalogue 2021



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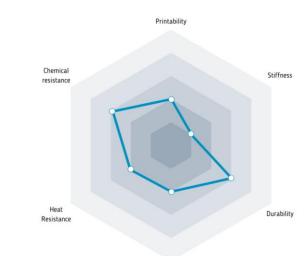
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# ABS

ABS is characterized by its hardness and high impact resistance. It is also resistant to high temperatures and abrasion. Prints made using this filament can be further processed mechanically and chemically(with acetone).

The printed elements can serve as concept models for new products or even as their final versions. ABS can also be used in the production of prototype elements which require greater rigidity.



PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	$\checkmark$
Blue	$\checkmark$	$\checkmark$
Graphite	$\checkmark$	$\checkmark$
Gray	$\checkmark$	$\checkmark$
lnox*	$\checkmark$	
Light Green	$\checkmark$	$\checkmark$
Onyx*	$\checkmark$	
Red	$\checkmark$	$\checkmark$
Vertigo*	$\checkmark$	
White	$\checkmark$	$\checkmark$
Yellow	$\checkmark$	$\checkmark$

#### **PROPERTIES:**

- high hardness
- high impact resistance
- resistance to high temperatures and abrasion
- can be processed mechanically and chemically



Strength		
PRODUCT DATA		
Net weight:	0,85 kg (30 oz)	
Print temperature:	250-265°C	
Bed temperature:	90-110°C	
Diameter tolerance:	+/- 0,02 mm	
Oval tolerance:	+ 0,01 mm	



# ABS PLUS

ABS PLUS is a multifunctional material for desktop 3D printing, recommended especially for prototyping models thanks to its special properties such as increased hardness and reduced process shrinkage. What is more, printing will be easier and faster compared to standard

ABS and does not require printing in a closed chamber. It can also be mechanically and chemically processed.

ABS PLUS will find application in the industry, where creating advanced prototypes and end-use parts require increased durability.

PROPERTIES:	
<ul> <li>increased hardness and durability</li> <li>high impact resistance</li> <li>resistance to high temperature and abrasion</li> <li>possibility of machining and chemical treatment</li> <li>possibility of printing in open printers</li> </ul>	Chemical resistance
	Heat Resistance
	Net weight:
	Print temperature:
	Bed temperature:
	Diameter tolerance:
	Oval tolerance:

Printability	
Chemical resistance	Stiffness
Heat Resistance	Durability

Deletability

Strength

PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	250-270°C
Bed temperature:	90-110°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Red	$\checkmark$	
White	$\checkmark$	
Yellow	$\checkmark$	

https://fiberlogy.com

office@fiberlogy.com

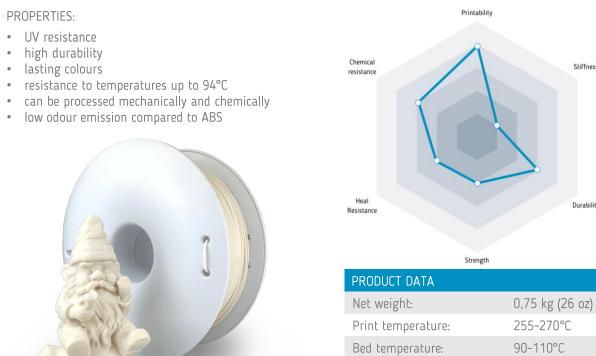
+48 731 400 201



### ASA

Fiberlogy ASA is often referred to as the successor to ABS. Due to its exceptional resistance to UV radiation, high temperatures (up to 94°C) and humidity, it is perfect for printing models exposed to long-term weather conditions. At the same time, the material is very durable and simple to print.

Due to the fact that ASA is characterized by low shrinkage, high adhesion and less emission of unpleasant odours compared to ABS, it can be used in printers that are not fitted with a heated chamber.



Print temperature:	255-270°C
Bed temperature:	90-110°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

Stiffness

Durability

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Light Green	$\checkmark$	
Natural	$\checkmark$	
Orange	$\checkmark$	
White	$\checkmark$	
Yellow	$\checkmark$	

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# BVOH

This water-soluble BVOH filament allows for printing complex models. The postprocessing involves immersing the print in warm water. As a result, BVOH supports completely disintegrate, revealing the finished model. Waste material can be disposed of in your home sewage system.

The BVOH filament can be used in combination with other popular filaments: PLA, ABS, PET-G, ASA, Nylon, elastic filaments (e.g. TPU), etc.

PRODUCT VERSIONS	ø1,75	ø2,85
Natural	$\checkmark$	

**PROPERTIES:** 

- soluble in warm water
- high adhesion to PLA, ABS, ASA, PET-G, Nylon, TPU and other filaments
- environmentally friendly can be disposed of in your home sewage system



PRODUCT DATA	
Net weight:	0,5 kg (15 oz)
Print temperature:	190-220°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

NOTE:

The filament should be stored in a dry place, e.g. in a sealed bag, to avoid moisture and the resulting deterioration of its properties.

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#### NEW

# CPE HT

PROPERTIES:

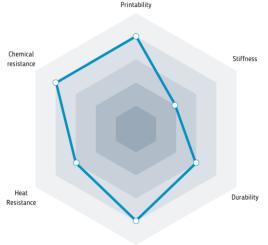
Fiberlogy CPE HT is made of the latest generation copolyester, commonly used in the production of reusable bottles among other things. It combines high mechanical, chemical and thermal resistance (even up to 110°C).

This filament is odorless and BPA, BPS and styrene free. In the Pure TR version, it can be used to create elements intended for contact with food.

Fiberlogy CPE HT is an alternative to polycarbonate. Having similar strength parameters as PC, it does not share with it the characteristics that make it difficult to use.

PRODUCT VERSIONS	ø1,75	ø2,85
Pure Transparent	√	





Strength

PRODUCT DATA	
Net weight:	0,75 kg (26 oz)
Print temperature:	260-280°C
Bed temperature:	100-120°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

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# EASY ABS

EASY ABS is an easy-to-use filament that offers the ability to print using open-chamber printers and also allows you to achieve transparent, yet durable prints. The finished printout can be treated with acetone vapors, which will impart a smooth structure to the prints,

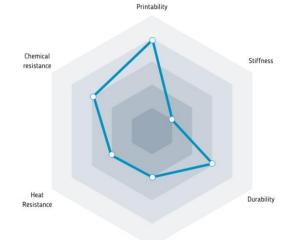
hiding any joints between layers.

PRODUCT VERSIONS	ø1,75	ø2,85
Blue Transparent	$\checkmark$	
Burgundy Transparent	$\checkmark$	
Light Green Transparent	$\checkmark$	
Navy Blue Transparent	$\checkmark$	
Orange Transparent	$\checkmark$	
Pure Transparent	$\checkmark$	

**PROPERTIES:** 

- easy to print
- does not require a closed chamber
- high impact strength
- available in a transparent version
- can be smoothed in acetone vapors





Strength

PRODUCT DATA	
Net weight:	0,75 kg (26 oz)
Print temperature:	235-255°C
Bed temperature:	90-110°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

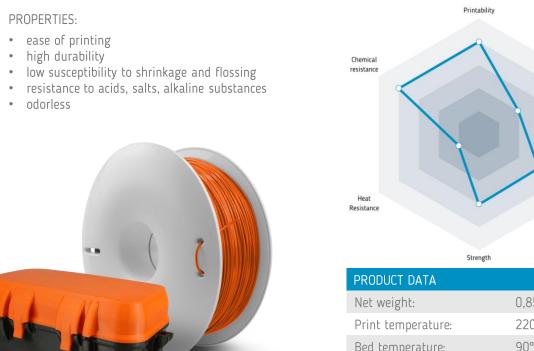


# EASY PET-G

EASY PET-G combines the ease of printing with PLA and high strength comparable to that of the traditional PET-G. Printing with EASY PET-G is free from the deficiencies typical of printing with PET-G such as stringing or filament burning. EASY PET-G is available

in opaque and transparent versions. Both forms offer a satisfying final effect in the form of an attractive looking top layer of the printouts.

Fiberlogy EASY PET-G will work great both for printing functional models and decorative elements.



	Printability	
Chemical resistance		Stiffness
Heat Resistance	-	Durability

PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	220-250°C
Bed temperature:	90°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Burgundy Transparent	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Light Green Transparent	$\checkmark$	
Navy Blue	$\checkmark$	
Onyx*	$\checkmark$	
Orange	$\checkmark$	
Orange Transparent	$\checkmark$	
Pure Transparent	$\checkmark$	
Red	$\checkmark$	
Silver*	$\checkmark$	
Vertigo*	$\checkmark$	
White	$\checkmark$	
Yellow	$\checkmark$	

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# EASY PLA

PROPERTIES:

•

easy to print biodegradability EASY PLA is a basic material for 3D printing. The filament is quite durable. Its properties enable printing very precise and complicated elements. EASY PLA may be used for creating functional prototypes, gadgets, toys and decorations. The ease of printing should satisfy

hobbysts and professional users.

• very good adhesion between the print layers

Chemical resistance Heat Resistance Durability

6	
PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	200-230°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

Strength

PRODUCT VERSIONS	ø1,75	ø2,85
Aurora*	$\checkmark$	
Beige	$\checkmark$	$\checkmark$
Black	$\checkmark$	$\checkmark$
Blue	$\checkmark$	$\checkmark$
Brown	$\checkmark$	
Burgundy	$\checkmark$	$\checkmark$
Graphite	$\checkmark$	$\checkmark$
Gray	$\checkmark$	$\checkmark$
Green	$\checkmark$	
lnox*	$\checkmark$	
Light Green	$\checkmark$	$\checkmark$
Navy Blue	$\checkmark$	$\checkmark$
Old Gold*	$\checkmark$	
Onyx*	$\checkmark$	
Orange	$\checkmark$	$\checkmark$
Pink	$\checkmark$	
Purple	$\checkmark$	
Red	$\checkmark$	$\checkmark$
True Gold	$\checkmark$	
Vertigo*	$\checkmark$	
White	$\checkmark$	$\checkmark$
Yellow	$\checkmark$	$\checkmark$

NOTE:

- Easy PLA Aurora recommended minimum 0,5 mm nozzle
- Easy PLA White due to the dye, the suggested minimum printing temperature is 230°C

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# ESD ABS

The ESD ABS filament is designed for printing components of electronic devices which are exposed to the risk of damage as a result of electrostatic discharge. High electrical charge dissipative properties ensure the safety of integrated circuits and other electronic components, minimizing the risk of

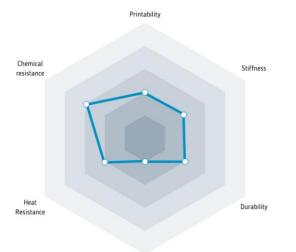
partial or permanent damage. Prints made with ESD ABS guarantee durability and resistance to chemicals, high temperatures and mechanical damage due to the high impact strength characteristic of ABS materials.

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	

PROPERTIES:

- high resistance to electrostatic discharge and chemicals
- high impact strength
- resistance to high temperatures and scratching
- possibility of mechanical and chemical processing





Strength

PRODUCT DATA	
Net weight:	0,5 kg (15 oz)
Print temperature:	250-265°C
Bed temperature:	90-110°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

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ø1.75

 $\checkmark$ 

ø2.85

**PRODUCT VERSIONS** 

Black

# NEW

# ESD PET-G

The ESD filament is designed for printing components of electronic devices which are exposed to the risk of damage as a result of electrostatic discharge. High electrical charge dissipative properties ensure the safety of integrated circuits and other electronic

components, minimizing the risk of partial or permanent damage.

ESD PET-G is characterized by high strength and resistance to weak acids, alcohols, oils and gasoline. This material does not require a heated chamber or a hardened nozzle.

PROPERTIES:	Printability
<ul> <li>high resistance to electrostatic discharge</li> <li>mechanically strong and resistant to chemicals</li> <li>easy to print - does not require a heated chamber</li> <li>low moisture absorption</li> </ul>	Chemical resistance Stiffness
	Heat Resistance Durability Strength
	PRODUCT DATA

PRODUCT DATA	
Net weight:	0,5 kg (15 oz)
Print temperature:	230-250°C
Bed temperature:	85°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

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N	U	ᅡ⊢	
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Due to the content of carbon nanoparticles, the minimum recommended nozzle diameter is 0.5 mm.

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### FIBERFLEX 30D

A thermoplastic material and another option for enthusiast of printing on rubber-like materials. It is characterized by reduced hardness up to 30D on the Shore scale, very good flexibility and higher impact strength.

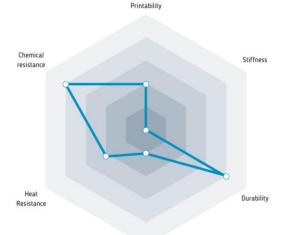
The material is recommended especially for printing tires, seals, belts and all kinds of elastic elements.

PRODUCT VERSIONS	ø1,75	ø2,85
Beige	$\checkmark$	
Black	$\checkmark$	
Blue	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Light Green	$\checkmark$	
Orange	$\checkmark$	
Pink	$\checkmark$	
Red	$\checkmark$	
White	$\checkmark$	
Yellow	$\checkmark$	



- 30D Shore hardness
- high impact resistance in low temperatures
- very good thermal, chemical and abrasion resistance





Strength

PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	200-220°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,05 mm
Oval tolerance:	+ 0,03 mm



# FIBERFLEX 40D

A thermoplastic elastomer with a hardness of 40D in Shore scale, which may be printed at the speeds up to 45 mm/s. The rubbery-like material can be extended up to 680% of its original dimensions. Moreover, it has a high impact

resistance at low temperatures and is resistant to abrasion and has a very good chemical resistance. All material properties give opportunity to use it in places that require frequent bending, in gadgets as well as rubber parts of machines and joining elements.

<ul> <li>PROPERTIES:</li> <li>40D Shore hardness</li> <li>high impact resistance in low temperatures</li> <li>very good thermal, chemical and abrasion resistance</li> </ul>	Chemical resistance
	Heat Resistance Strength
	PRODUCT DATA
	Net weight:
	Print temperature:
	Bed temperature:
	Diameter tolerance:

Chemical resistance	_	1		Stiffness
Heat Resistance			~	Durability

PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	200-220°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,05 mm
Oval tolerance:	+ 0,03 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Beige	$\checkmark$	
Black	$\checkmark$	$\checkmark$
Blue	$\checkmark$	
Brown	$\checkmark$	
Burgundy	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Green	$\checkmark$	
Light Green	$\checkmark$	
Navy Blue	$\checkmark$	
Orange	$\checkmark$	$\checkmark$
Pink	$\checkmark$	$\checkmark$
Purple	$\checkmark$	
Red	$\checkmark$	$\checkmark$
Vertigo*	$\checkmark$	
White	$\checkmark$	$\checkmark$
Yellow	$\checkmark$	$\checkmark$



# FIBERSATIN

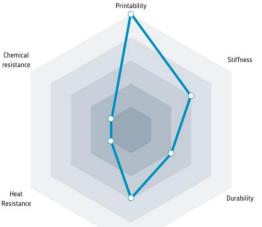
NEW

FiberSatin is the newest filament from Fiberlogy. Thanks to a semimatt, satin finish, it provides for an unusual appearance of the model. It effectively reduces the visibility of layers, providing a uniform print surface.

The filament is perfect for creating models with high aesthetic values, both as a hobby and in creating ready-made small-series products.

FiberSatin successfully prints with the typical PLA settings (e.g. Fiberlogy Easy PLA).

Net weig Print ter Bed terr Diameter	<ul><li> perfect</li><li> rough t</li></ul>	natt finish with a subtle gloss hiding of layers	Chemical resistance
Net weig Print ter Bed terr Diameter			
Print ter Bed terr Diameter			PRODUC
Bed tem Diamete			Net weig
Diamete			Print ter
			Bed tem
Oval tol			Diamete
			Oval tole



Strength

PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	200-230°C
Bed temperature:	50°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Green	$\checkmark$	
Pearl	$\checkmark$	
Pink	$\checkmark$	
Red	$\checkmark$	

#### NOTE:

Due to the strong adhesion, damage to the bed surface (eg PEI) may occur. We recommend printing on a tape.

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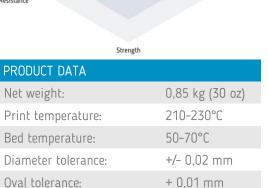


# FIBERSILK

FiberSilk provides a unique depth effect of the 3D model. Prints created with it are characterized by an intense metallic shine. The richness of colours, deep gloss, high durability and ease of printing make it one of the favourite filaments of every 3D printing enthusiast.

This filament is recommended for the production of various decorative elements such as vases, figurines, cosplay accessories, etc.





PRODUCT VERSIONS	ø1,75	ø2,85
Anthracite	√	
Blue	$\checkmark$	
Brass	$\checkmark$	
Bronze	$\checkmark$	
Burgundy	$\checkmark$	
Copper	$\checkmark$	
Green	$\checkmark$	
Gold	$\checkmark$	
Inox	$\checkmark$	
Light Green	$\checkmark$	
Navy Blue	$\checkmark$	
Orange	$\checkmark$	
Pearl	$\checkmark$	
Pink	$\checkmark$	
Red	$\checkmark$	
Silver	$\checkmark$	
Turquoise	$\checkmark$	
Yellow	$\checkmark$	

#### NOTE:

Due to the strong adhesion, damage to the bed surface (eg PEI) may occur. We recommend printing on a tape.

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# FIBERWOOD

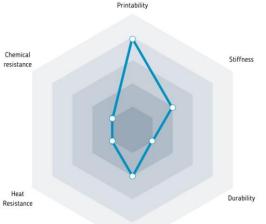
**PROPERTIES:** 

Wood-like material which, thanks to less fragile enables better feeding of filament to the extruder. The resulting parts can be machined, painted, varnished and colored, giving you even more opportunities to use this filament. Appearance of printing enables to

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Brown	$\checkmark$	
Carmine	$\checkmark$	
Natural	$\checkmark$	$\checkmark$
White	$\checkmark$	

use it in art and modeling studios.





Strength	
PRODUCT DATA	
Net weight:	0,75 kg (26 oz)
Print temperature:	200-220°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

#### NOTE:

- To avoid a situation where the nozzle gets clogged with wood particles, we recommend cleaning the extruder after each FiberWood print by using any type of PLA filament.
- Recommended minimum 0,5 mm nozzle



### HD PLA

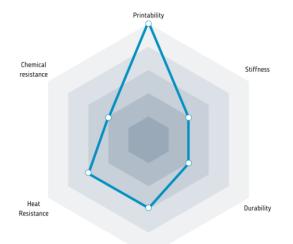
The material that can be used as a replacement for ABS. It may be printed as usual PLA, and then heated up, thus gaining properties similar to ABS. This allows you to skip the printing from this material and avoiding of all inconveniences associated with printing process: shrinkage, unpleasant

smell, inhaling of hazardous fumes. Additionally, after annealing, the material is more impact and heat resistant.

#### PROPERTIES:

- biodegradability
- slightly glossy surface
- possibility of annealing the print in an oven and achieving properties similar to those of ABS
- after annealing increased impact resistance and high temperature resistance





Strength

PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	200-230°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Beige	$\checkmark$	
Black	$\checkmark$	$\checkmark$
Blue	$\checkmark$	$\checkmark$
Brown	$\checkmark$	
Burgundy	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Green	$\checkmark$	
lnox*	$\checkmark$	
Light Green	$\checkmark$	
Navy Blue	$\checkmark$	
Old Gold*	$\checkmark$	
Orange	$\checkmark$	
Pink	$\checkmark$	
Purple	$\checkmark$	
Red	$\checkmark$	$\checkmark$
Vertigo*	$\checkmark$	
White	$\checkmark$	$\checkmark$
Yellow	$\checkmark$	$\checkmark$



# HIPS

HIPS can be used as basic material for printing or as a support for other types of filaments. Accuracy and lighter weight of printing enable to use it in modeling, creating miniatures and parts of costumes. The possibility of dissolving of this filament allows it to be used as support material for highly complex printing and

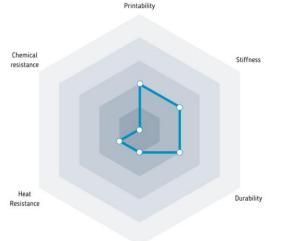
		۰.		~			
subsequent	rinsing	ιt	out	from	proper	printing.	

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Graphite	$\checkmark$	
Natural	$\checkmark$	
White	$\checkmark$	

PROPERTIES:

- lighter than other materials
- matt surface
- soluble in D-limonene
- can be polished, glued and covered with acrylic paint





Strength	Strength				
PRODUCT DATA					
Net weight:	0,85 kg (30 oz)				
Print temperature:	230-245°C				
Bed temperature:	80-100°C				
Chamber temperature:	80°C				
Diameter tolerance:	+/- 0,02 mm				
Oval tolerance:	+ 0,01 mm				

Chronot



# IMPACT PLA

IMPACT PLA is a technical filament with increased impact strength. Its parameters exceeding even the ABS. While keeping the ease and security of the printing process typical of traditional PLA, IMPACT PLA is ideal for creating demanding prints working in extreme

conditions while maintaining the highest level of attention to detail.



PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	220-245°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

Stiffness

Durability

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Light Green	$\checkmark$	
Orange	$\checkmark$	
Onyx*	$\checkmark$	
Red	$\checkmark$	
Vertigo*	$\checkmark$	
White	$\checkmark$	
Yellow	$\checkmark$	

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### MATTFLEX 40D

MATTFLEX 40D is a flexible filament that stands out from other rubber-like filaments due to its matte finish, which perfectly hides layer boundaries and gives the model a unique look. The ability to stretch up to 6 times and 50%

compression combined with high impact strength, chemical and temperature resistance make it a very versatile material for many applications.

Fiberlogy MATTFLEX 40D is ideal for printing models exposed to frequent impacts, bending or twisting.

# PROPERTIES: matte finish and low visibility of layers 40D Shore hardness • C • very good thermal, chemical and abrasion re resistance • printing speed up to 60 mm/s

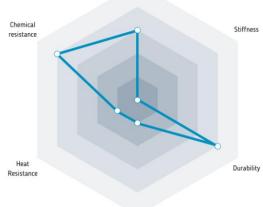
Chemical resistance	_	1		Stiffness
Heat Resistance			0	Durability



PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	210-230°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,05 mm
Oval tolerance:	+ 0,03 mm

**PRODUCT VERSIONS** ø1.75 ø2.85 Black  $\checkmark$ 





Printability

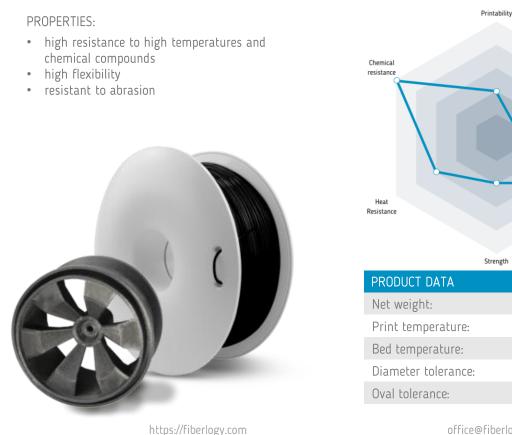


# NYLON PA12

Thanks to its resistance to high temperatures, alcohol and chemicals, Nylon is particularly useful for mechanical and technical applications. It is extremely durable, strong and unbreakable. It is easily machined with tools designed for metal processing and it is

also easily painted, which makes it even more versatile and functional.

It is incredibly flexible - it expands by 50% before it breaks. However, it is not resistant to concentrated alkalis and acids.



PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
lnox*	$\checkmark$	
Light Green	$\checkmark$	
Natural	$\checkmark$	
Orange	$\checkmark$	
Red	$\checkmark$	
White	$\checkmark$	
Yellow	$\checkmark$	

Stiffness

Durability

0,75 kg (26 oz)

255-270°C 100°C

+/- 0.02 mm + 0.01 mm



# NYLON PA12+CF5

PA12+CF is yet another manifestation of the technical capabilities of filament PA12 which has been reinforced with 5% addition of carbon fibers. It is characterized by high thermal resistance and less shrinkage compared to

the unmodified Nylon PA12. The application of carbon fiber allows for a reduction of weight of the component while maintaining its high structural stiffness.

PA12+CF has a range of applications across the industry, including the automotive and the engineering sectors, lending itself to the creation of advanced prototypes, drones and final products which require increased durability while reducing their weight.

**PROPERTIES** :

- increased tensile strength compared to PA12
- higher stiffness compared to PA12
- higher thermal resistance compared to unmodified PA12 (up to 160°C)
- high chemical resistance
- anti-static properties



Chemical resistance Stiffness Heat Resistance Durability

Printability

Strength

PRODUCT DATA	
Net weight:	0,5 kg (15 oz)
Print temperature:	255-270°C
Bed temperature:	100°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	

#### NOTE:

The material has highly abrasive properties. We recommend the use of hardened steel or ruby nozzles.

https://fiberlogy.com



### NYLON PA12+CF15

PA12+CF is yet another manifestation of the technical capabilities of filament PA12 which has been reinforced with 15% addition of carbon fibers. It is characterized by high thermal resistance and

less shrinkage compared to the unmodified Nylon PA12. The application of carbon fiber allows for a reduction of weight of the component while maintaining its high structural stiffness.

PA12+CF has a range of applications across the industry, including the automotive and the engineering sectors, lending itself to the creation of advanced prototypes, drones and final products which require increased durability while reducing their weight.

**PROPERTIES** :

- twice the tensile strength of PA12
- more than twice the stiffness of PA12
- higher thermal resistance compared to unmodified PA12 (up to 160°C)
- high chemical resistance



Chemical resistance Heat Resistance Uurability Strength

Printability

PRODUCT DATA	
Net weight:	0,5 kg (15 oz)
Print temperature:	255-270°C
Bed temperature:	100°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	

NOTE:

The material has highly abrasive properties. We recommend the use of hardened steel or ruby nozzles.

https://fiberlogy.com



# NYLON PA12+GF15

PA12 + GF15 is another product (after PA12 + CF) that is an extension of the Nylon offer from Fiberlogy. The addition of glass fibers allowed to obtain a filament combining high durability and

impact resistance and resistance to temperatures and chemicals at the same time.

Low susceptibility to shrinkage and high dimensional stability make the Fiberlogy PA12 + CF15 filament suitable for use in printers not equipped with a heated chamber.

PA12 + GF15 filament offers greater flexibility than Nylon with carbon fibers, making it ideal for applications that work under variable loads and are exposed to impact.

PROPERTIES :

- perfect combination of high durability and impact resistance
- dimensional stability
- resistance to high temperatures (up to 170°C) and chemicals
- resistance to material fatigue
- the possibility to print on an open printer



Printability Chemical resistance Heat Resistance Durability

PRODUCT DATA	
Net weight:	0,5 kg (15 oz)
Print temperature:	255-270°C
Bed temperature:	90-110°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Natural	$\checkmark$	

NOTE:

The material has highly abrasive properties. We recommend the use of hardened steel or ruby nozzles.

https://fiberlogy.com



#### NEW

# PCTG

Fiberlogy PCTG is an excellent alternative for people looking for a filament with PET-G properties, but with increased impact strength. Belonging to the same family of polyesters as PET-G, PCTG is characterized by similar strength and ease of printing as its more popular counterpart, however, thanks to its higher impact

resistance, it can be successfully used where ordinary PET-G could not do.

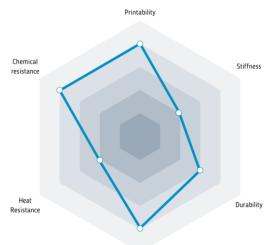
A typical feature of PCTG is its high transparency in the transparent version and resistance to temperatures up to 76°C.

This filament in the Pure TR version can be used for the production of products approved for contact with food.

PROPERTIES:

- high impact strength (up to 20 times greater than PET-G)
- high chemical resistance
- high optical transparency
- easy to print dimensional stability and low shrinkage
- suitable for contact with food BPA free





Strength

PRODUCT DATA	
Net weight:	0,75 kg (26 oz)
Print temperature:	250-270°C
Bed temperature:	90-110°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Burgundy Transparent	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
lnox*	$\checkmark$	
Light Green Transparent	$\checkmark$	
Navy Blue Transparent	$\checkmark$	
Onyx*	$\checkmark$	
Orange	$\checkmark$	
Orange Transperent	$\checkmark$	
Pure Transparent	$\checkmark$	
Red	$\checkmark$	
Vertigo*	$\checkmark$	
White	$\checkmark$	

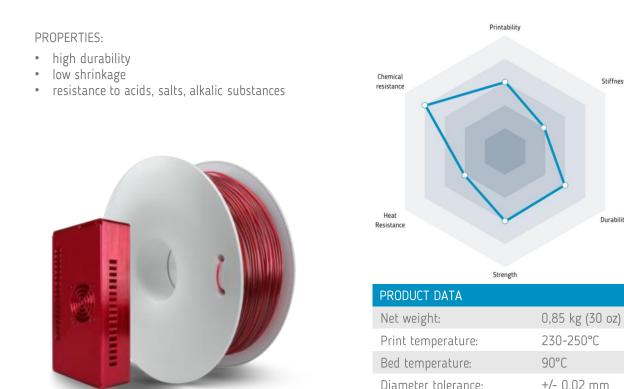


# PET-G

With PET-G properties you can make more functional prototypes and end-use parts. This is possible thanks to its rigidity, which is better than that of ABS. Thanks to glycol compound, the material is more durable and less susceptible to shrinkage. Chemical resistance to acids, salts, and alkaline substances also widen

the spectrum of its applications.

The translucent and non-translucent colour options available allow to create amazing prints for different purposes. This material may be used for electronics, prototyping, and decorations.



PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Burgundy Transparent	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Light Green Transparent	$\checkmark$	
Navy Blue	$\checkmark$	
Onyx*	$\checkmark$	
Orange	$\checkmark$	
Orange Transparent	$\checkmark$	
Pure Transparent	$\checkmark$	
Red	$\checkmark$	
Silver*	$\checkmark$	
Vertigo*	$\checkmark$	
White	$\checkmark$	
Yellow	$\checkmark$	

office@fiberlogy.com

**Oval** tolerance:

+ 0,01 mm

Stiffness

Durability



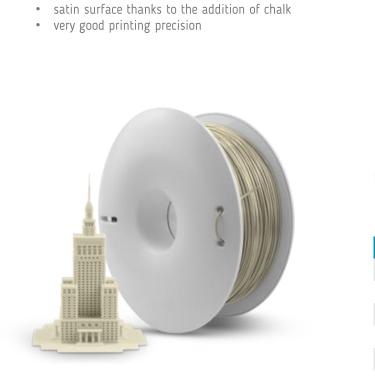
# PLA MINERAL

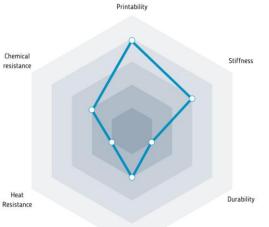
Filament, which enables to create prints similar to plaster casts. This specific feature, combined with the precision of printing allows you to use it in the architectural and art studios, detailed prototyping and modeling. You can print mock-ups, as well as

PRODUCT VERSIONS	ø1,75	ø2,85
Natural	$\checkmark$	$\checkmark$
White	$\checkmark$	$\checkmark$

figures of non-standard shapes.

**PROPERTIES:** 





S	tr	е	n	g

PRODUCT DATA	
Net weight:	0,85 kg (30 oz)
Print temperature:	190-210°C
Bed temperature:	50-70°C
Diameter tolerance:	+/- 0,02 mm
Oval tolerance:	+ 0,01 mm

https://fiberlogy.com



# PP (Polypropylene)

Fiberlogy PP filament creates the possibility of 3D printing with the second most used polymer in the world. Due to ts high resistance to damage and remarkable flexibility as well as resistance to chemical

Stiffness

Durability

substances (acids, bases, water), it has found many applications in various fields of industry and everyday use.

Fiberlogy PP can be printed with almost any 3D printer without the need for a closed chamber.



PRODUCT VERSIONS	ø1,75	ø2,85
Black	$\checkmark$	
Blue	$\checkmark$	
Graphite	$\checkmark$	
Gray	$\checkmark$	
Light Green	$\checkmark$	
Natural	$\checkmark$	
Orange	$\checkmark$	
Red	$\checkmark$	
Yellow	$\checkmark$	

NOTE:

For adhesion to the table, the use of office tape is recommended

https://fiberlogy.com



#### NEW

#### R Series

Fiberlogy R Series is a filament created 100% in the recycling process. It is obtained from raw material derived from carefully selected and verified sources. Thanks to this, it is a great choice for all fans of ecological 3D printing. With its parameters, the R series represents the highest quality,

not inferior to its traditional counterparts. All filaments from the R series are available only in anthracite color.

PRODUCT VERSIONS	ø1,75	ø2,85
R ABS	$\checkmark$	
R NYLON	$\checkmark$	
R PLA*	$\checkmark$	

\*Recommended minimum 0,5 mm nozzle

#### **PROPERTIES:**

- produced entirely in the recycling process
- the same characteristics as the conventional counterparts
- attractive price





PRODUCT DATA	R ABS	R NYLON	R PLA
Net weight:	0.75 kg (30 oz)	0.75 kg (30 oz)	0.85 kg
Print temperature:	250-265°C	255-270°C	210-230°C
Bed temperature:	90-110°C	100°C	50-70°C
Diameter tolerance:		+/- 0.02 mm	
Oval tolerance:		+ 0.01 mm	



#### NEW

### REFILL

REFILL is a non-spool cartridge compatible with the reusable spool MASTERSPOOL standard, which anyone can print by themselves using the RichRap's free and all-available project.

This solution is more ecological and slightly cheaper in comparison to the filaments offered on disposable spools. Fiberlogy is one of the first few companies in the world that has decided to add the solution to its range.

**PROPERTIES:** 

- compatibility with the MasterSpool project
- no spool less waste
- guaranteed quality of Fiberlogy
- lower price



PRODUCT VERSIONS	ABS	EASY PET-G	EASY PLA	R ABS	R PLA	PCTG
			ø1	,75		
Anthracite				$\checkmark$	$\checkmark$	
Black	$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$
Blue			$\checkmark$			
Burgundy Transparent		$\checkmark$				
Graphite	$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$
Gray	$\checkmark$	$\checkmark$	$\checkmark$			
Green			$\checkmark$			
lnox*			$\checkmark$			
Light Green			$\checkmark$			
Light Green Transparent		$\checkmark$				
Orange			$\checkmark$			
Orange Transparent		$\checkmark$				
Pure Transparent		$\checkmark$				$\checkmark$
Silver*		$\checkmark$				
Vertigo*		$\checkmark$	$\checkmark$			
White	$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$
			- 1			

PRODUCT DATA	ABS	EASY PET-G	EASY PLA	R ABS	R PLA	PCTG
Net weight:	0,85 kg	0,85 kg	0,85 kg	0,75 kg	0,85 kg	0,75 kg
Print temperature:	250-265°C	220-250°C	200-230°C	250-265°C	210-230°C	250-270°C
Bed temperature:	90-110°C	90°C	50-70°C	90-110°C	50-70°C	90-110°C
Diameter tolerance:	+/- 0,02 mm					
Oval tolerance:	+ 0,01 mm					



# COLOR INDEX





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BASIC

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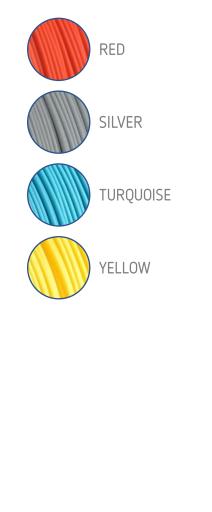
+48 731 400 201



# COLOR INDEX









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+48 731 400 201



## COLOR & SIZE TABLE

		anthracite	Aurora	beige	black	blue	blue TR	brass	bronze	brown	burgundy	burgundy TR	carmine	copper	gold	graphite	gray	green	inox	light green	light green TR	natural	navy blue	navy blue TR	old gold	onyx	orange	orange TR	pearl	pink	pure TR	purple	red	silver	true gold	turquoise	vertigo	white	yellow
ABS	1,75				✓	✓										$\checkmark$	$\checkmark$		$\checkmark$	$\checkmark$						$\checkmark$							$\checkmark$				$\checkmark$	$\checkmark$	$\checkmark$
COM	2,85				$\checkmark$	✓										$\checkmark$	✓			$\checkmark$													✓					$\checkmark$	$\checkmark$
ABS PLUS	1,75				$\checkmark$	$\checkmark$										$\checkmark$	$\checkmark$																$\checkmark$					$\checkmark$	$\checkmark$
ASA	1,75				$\checkmark$	✓										✓	$\checkmark$			$\checkmark$		$\checkmark$					$\checkmark$											$\checkmark$	$\checkmark$
BVOH	1,75																					$\checkmark$																	
CPE HT	1,75																														✓								
EASY ABS	1,75						✓					$\checkmark$									✓			$\checkmark$				$\checkmark$			$\checkmark$								
EASY PET-G	1,75				$\checkmark$	$\checkmark$						$\checkmark$				✓	$\checkmark$				$\checkmark$			$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$		$\checkmark$	✓			$\checkmark$	$\checkmark$	$\checkmark$
	1,75		✓	$\checkmark$	$\checkmark$	$\checkmark$				$\checkmark$	$\checkmark$					$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$		$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$	$\checkmark$	$\checkmark$
EASY PLA	2,85			$\checkmark$	$\checkmark$	✓					$\checkmark$					$\checkmark$	✓			$\checkmark$			$\checkmark$				$\checkmark$						✓					~	✓
ESD ABS	1,75				✓																																		
ESD PET-G	1,75				✓																																		
FIBERFLEX 30D	1,75			$\checkmark$	$\checkmark$	✓										$\checkmark$	$\checkmark$			$\checkmark$							$\checkmark$			$\checkmark$			$\checkmark$					$\checkmark$	$\checkmark$



# COLOR & SIZE TABLE

		anthracite	aurora	beige	black	blue	blue TR	brass	bronze	brown	burgundy	burgundy TR	carmine	copper	gold	graphite	gray	green	inox	light green	light green TR	natural	navy blue	navy blue TR	old gold	onyx	orange	orange TR	pearl	pink	pure TR	purple	red	silver	true gold	turquoise	vertigo	white	yellow
FIBERFLEX 40D	1,75			$\checkmark$	$\checkmark$	$\checkmark$				$\checkmark$	$\checkmark$					$\checkmark$	$\checkmark$	✓		$\checkmark$							$\checkmark$			$\checkmark$		$\checkmark$	$\checkmark$				✓	$\checkmark$	$\checkmark$
FIDERFLEA 400	2,85				$\checkmark$																						$\checkmark$			✓			✓					$\checkmark$	$\checkmark$
FIBERSATIN	1,75				$\checkmark$	$\checkmark$												$\checkmark$											$\checkmark$	$\checkmark$			✓						
FIBERSILK	1,75	$\checkmark$				$\checkmark$		$\checkmark$	$\checkmark$		$\checkmark$			✓	$\checkmark$			$\checkmark$	$\checkmark$	$\checkmark$			$\checkmark$				$\checkmark$		$\checkmark$	✓			✓	$\checkmark$		✓			$\checkmark$
	1,75				$\checkmark$					$\checkmark$			✓									$\checkmark$																$\checkmark$	
FIBERWOOD	2,85																					$\checkmark$																	
HD PLA	1,75			$\checkmark$	$\checkmark$	$\checkmark$				$\checkmark$	✓					$\checkmark$	$\checkmark$	✓	$\checkmark$	$\checkmark$			✓		$\checkmark$		$\checkmark$			✓		✓	✓				✓	$\checkmark$	$\checkmark$
NU PLA	2,85				$\checkmark$	$\checkmark$																											✓					$\checkmark$	$\checkmark$
HIPS	1,75				$\checkmark$											$\checkmark$						$\checkmark$																$\checkmark$	
IMPACT PLA	1,75				✓	$\checkmark$										✓	✓			$\checkmark$						$\checkmark$	✓						✓				✓	✓	✓
MATTFLEX 40D	1,75				✓																																		
NYLON PA12	1,75				$\checkmark$	✓													$\checkmark$	$\checkmark$		✓					$\checkmark$						✓					$\checkmark$	$\checkmark$
NYLON PA12+CF5	1,75				✓																																		



# COLOR & SIZE TABLE

		anthracite	aurora	beige	black	blue	blue TR	brass	bronze	brown	burgundy	burgundy TR	carmine	copper	gold	graphite	gray	green	inox	light green	light green TR	natural	navy blue	navy blue TR	old gold	onyx	orange	orange TR	pearl	pink	pure TR	purple	red	silver	true gold	turquoise	vertigo	white	yellow
NYLON PA12+CF15	1,75				✓																																		
NYLON PA12+GF5	1,75				✓																	$\checkmark$																	
PCTG	1,75				$\checkmark$	$\checkmark$						$\checkmark$				$\checkmark$	$\checkmark$		$\checkmark$		$\checkmark$			✓		✓	$\checkmark$	✓			$\checkmark$		✓				$\checkmark$	$\checkmark$	
PET-G	1,75				$\checkmark$	$\checkmark$						$\checkmark$				$\checkmark$	$\checkmark$				$\checkmark$			✓		$\checkmark$	$\checkmark$	✓			$\checkmark$		✓	✓			$\checkmark$	$\checkmark$	
PLA MINERAL	1,75																					$\checkmark$																$\checkmark$	
FLA MINERAL	2,85																					✓																$\checkmark$	
РР	1,75				$\checkmark$	✓										$\checkmark$	$\checkmark$			$\checkmark$		$\checkmark$					$\checkmark$						✓						$\checkmark$
R (ABS, NYLON, PLA)	1,75	~																																					
REFILL ABS	1,75				$\checkmark$											✓	$\checkmark$																					$\checkmark$	
REFILL EASY PET-G	1,75				√							$\checkmark$				$\checkmark$	✓				✓							✓			$\checkmark$			✓			$\checkmark$	$\checkmark$	
REFILL EASY PLA	1,75				✓	$\checkmark$										✓	✓		$\checkmark$	✓							$\checkmark$										$\checkmark$	$\checkmark$	
REFILL R ABS	1,75	$\checkmark$																																					
REFILL R PLA	1,75	$\checkmark$																																					
REFILL PCTG	1,75				✓											✓															✓							$\checkmark$	



### ABOUT FIBERLOGY

Fiberlogy was established in Poland and this is where it operates. We are proud to be part of an international technological revolution. A modern production line and the knowledge of our technologists allow us to offer filaments of unique properties and parameters for FFF/FDM printers.

We have many years of experience in plastics processing and profile extrusion. Our dedication to testing new materials and new production possibilities allows us to achieve amazing results. We provide our customers with filaments of unique characteristics. Our materials have outstanding properties and parameters – diameter tolerance of +/- 0.02mm and oval tolerance of +0.01mm.

#### CONTACT

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